

Pompano Culture in Recirculating Aquaculture Systems HARBOR BRANCH

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Paul S. Wills

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Inland Recirculating Aquaculture Systems





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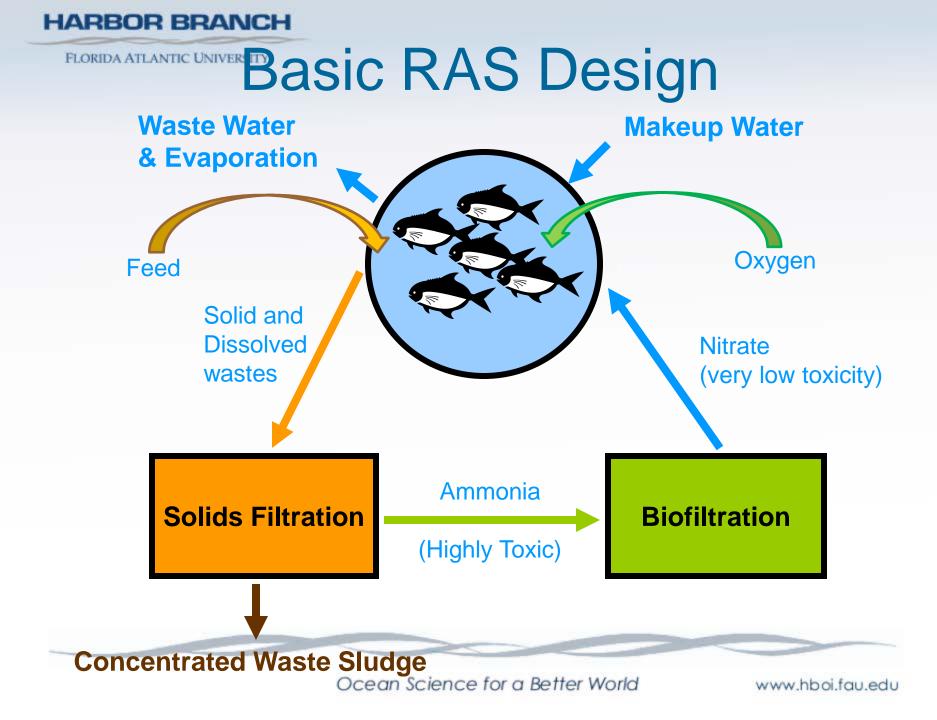
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Recirculating Aquaculture Systems (RAS)

- > Year round growing season
- > Reduced water consumption
- » Reduced effluent discharge
- > Intensive production
- > Enhanced biosecurity
- > Increased food safety
- > Containment of escapees
- Environmental Sustainability



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Advanced RAS design and Operation

RECIRCULATING AQUACULTURE

 $\mathbf{Q}_1 \, \mathbf{C}_2 - \mathbf{Q}_1 \, \mathbf{C}_1 = \mathbf{P}_{\mathbf{x}}$

Annacultura

USDA

M.B. Timmons J.M. Ebeling **HBOI-FAU ACTED Workshop:**

"Recirculating Aquaculture Systems: Design, Engineering and Operation"

Instructors: Michael Timmons and Jim Ebeling

Dates: October 17-19, 2013

Cost: \$450

Information: See Jill Sunderland

- or, www.aquaculture-online.org
- or, www.fau.edu/hboi
- or, call 772-242-2506

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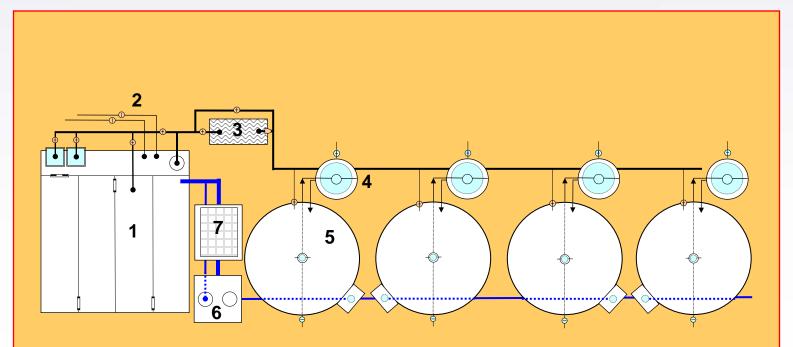
Basis of the Commercial System Design

- Scaled up version of tested design developed jointly for USDA-ARS project and FL-FWCC marine hatchery program FMFEI
- System Tested with:
 - Red Drum up to ~90 Kg/m³
 - Florida Pompano ~40 Kg/m³

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LOW HEAD GROWOUT SYSTEM



1. Long flow pathway moving bed reactor with cross flow oxygenator, float valves, and propeller pump; 2. Incoming salt and freshwater lines with float valves and water meters; 3. UV sterilizer; 4. Torrus filters with 13ft³ of MB3 floating plastic media; 5. Ten-foot diameter tanks w/ center sump and sidebox drain; 6. Diverter box; and 7. 60 micron drum filter.

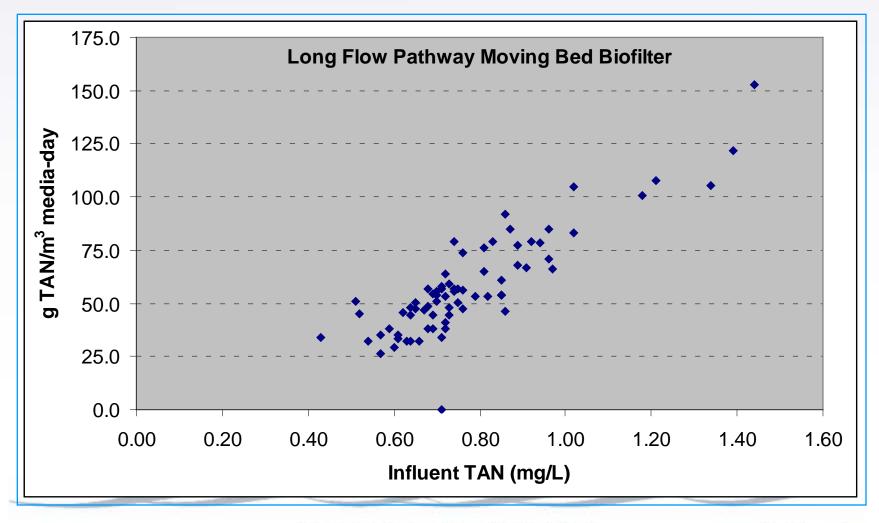
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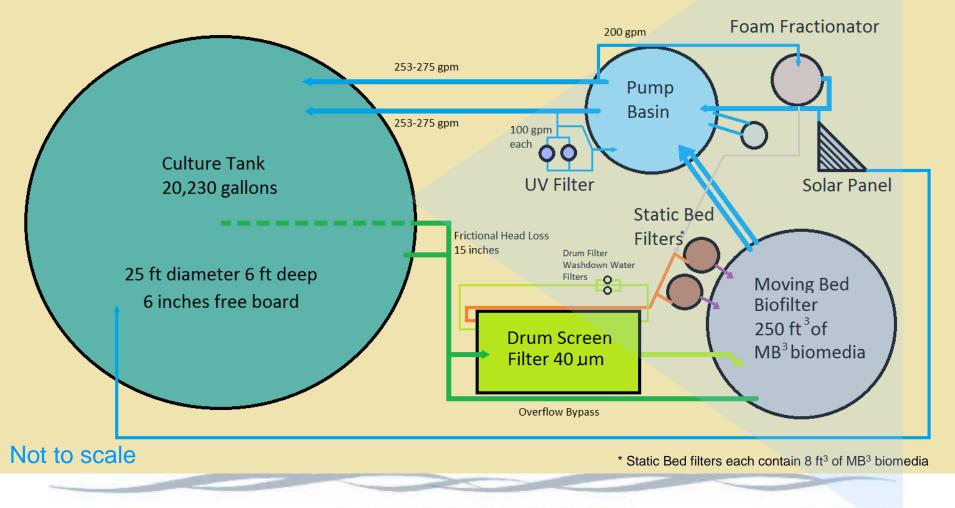
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BIOFILTER VOLUMETRIC NITRIFICATION RATES



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Commercial System Design



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Panorama of Filtration System

Return Water

Biofilter Drum Screen Filter

Purping Batatic Bed Filters

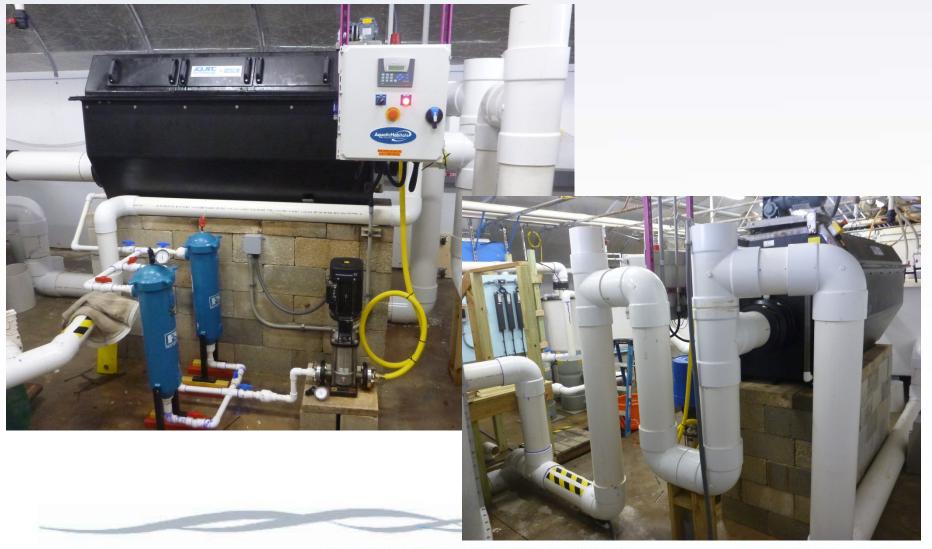
Ultraviolet filters

Main Pumps

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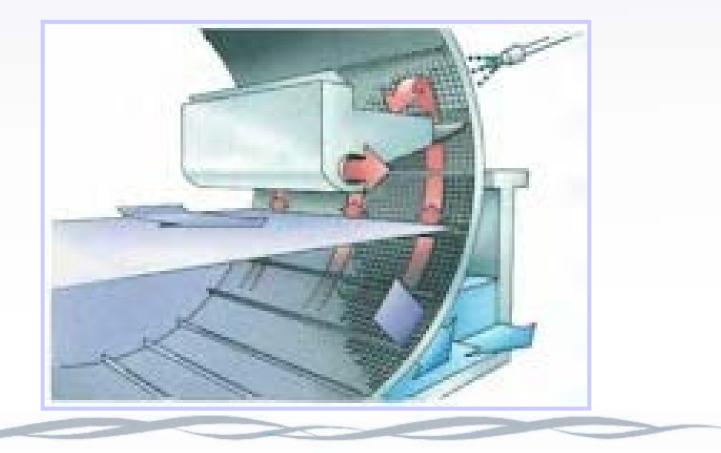
Drum Screen Filter



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Microscreen Cleaning Process



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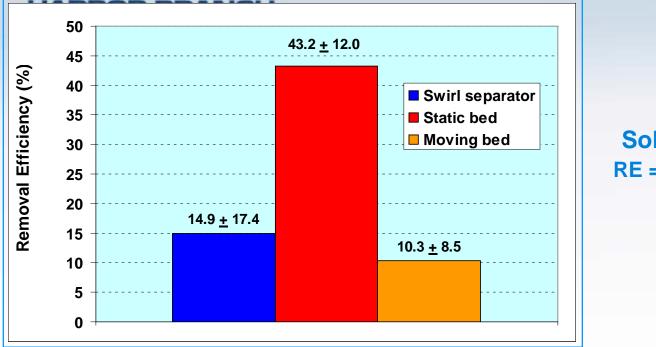
Waste Water Recapture

- We used a Static Bed Filter to separate solids from Drum Screen Filter Waste stream
 - Concentrates solids prior to discharge
 - Recaptures significant
 component of water used for
 wash down of drum screen
 - Each contains 8 Ft³ MB³
 Media

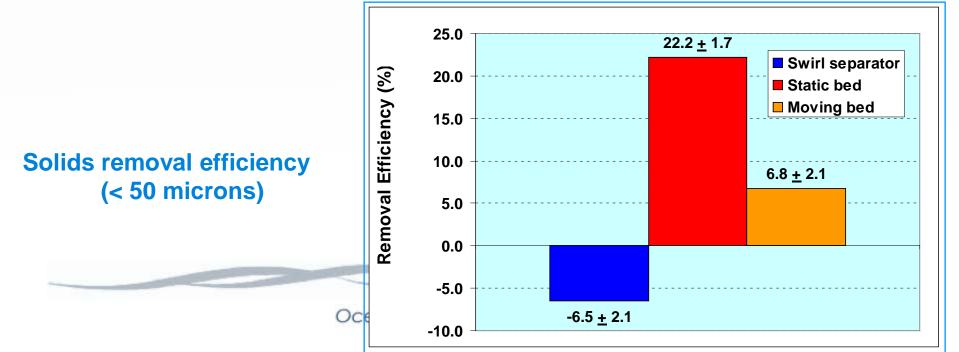




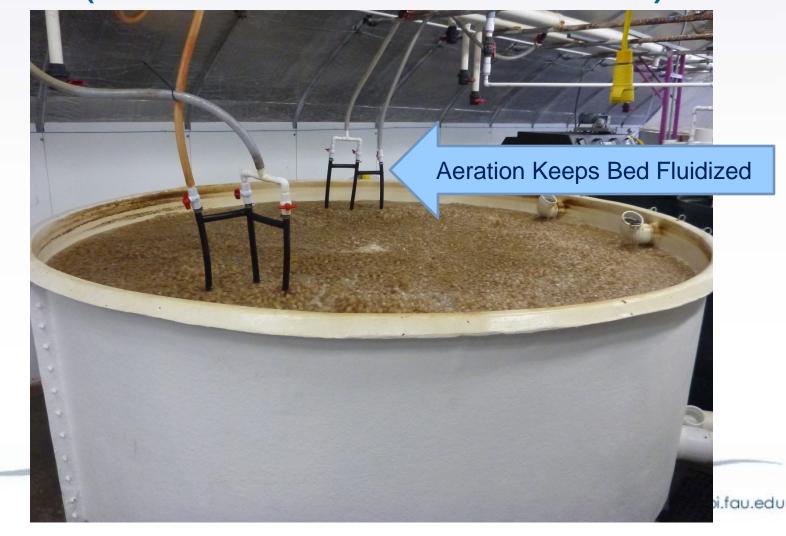
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Solids removal efficiency RE = (TSS_{IN}-TSS_{OUT}) / TSS_{IN}



FLORIDA ATLANTIC UNIVERSITY Moving Bed Biofilter (250 ft³ MB³ Biomedia)





Minimum Dose Desired

30,000 uW sec/cm²

The two units delivering

~150,000 uW sec/cm²

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Tank Cover



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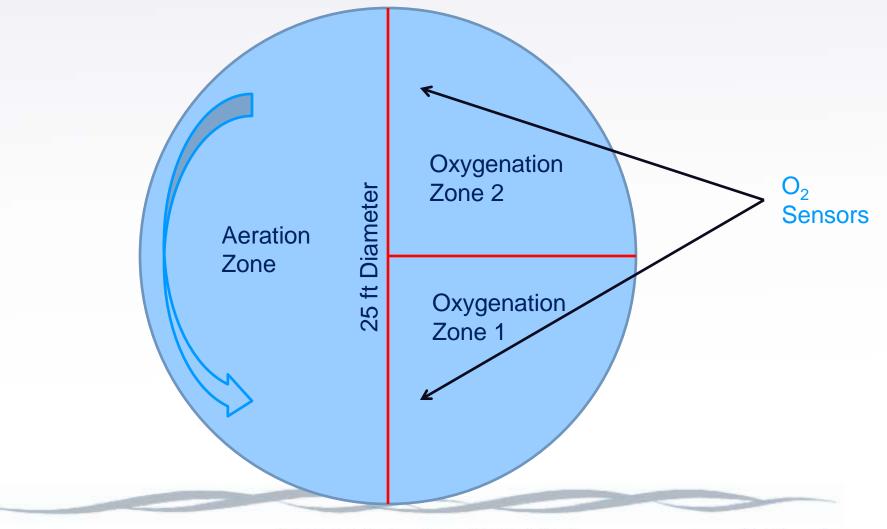
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Aeration and Oxygenation



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Backup Systems

- Systems designed to combat "Murphys Law"
 - "If anything can go wrong it will"
- Therefore managers must:
 - Anticipate
 - Plan
 - Train
 - Respond

• (an automatic system that "cries wolf" can derail

this necessary task) Ocean Science for a Better World



Backup Systems

Generators

Automatic oxygen system



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Generators

 Must have disconnect switch and meet other local requirements



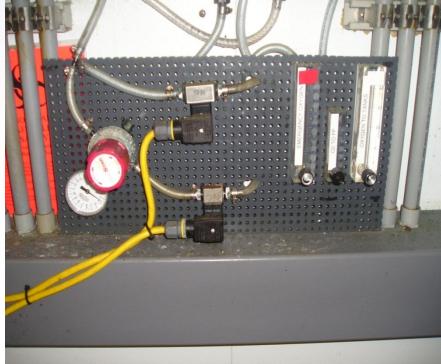
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Automatic Oxygen System

- Opens oxygen flow to tanks regardless of monitoring systems or other backup systems if the power turns off
- Must use Normally Open Solenoid Valves for failsafe system
 - Normally open ->
 closed when power

applied



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Broodstock Conditioning and Spawning System USDA-ARS/HBOI-FAU Design

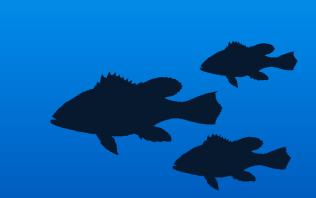




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Broodstock Profile

Florida Pompano Weight: 0.7 – 2.3 kg Mature age: 1- 3 yrs Temp: 18 – 30 C Salinity: 5 – 36 ppt

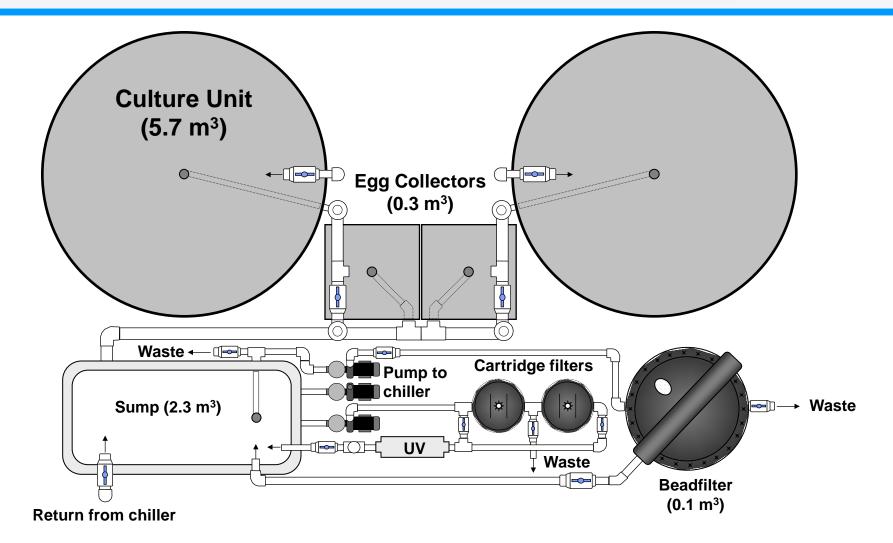




Management Parameters

Parameter	Target Level
Temperature	16 – 30 C
рН	7.6 - 8.2
Dissolved oxygen	≥ 5 mg/L
Alkalinity	≥ 200 mg/L
Ammonia	$\leq 1 \text{ mg/L}$
Nitrite	$\leq 2 \text{ mg/L}$
Total dissolved solids	\leq 5 mg/L









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Larviculture System



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Nursery System



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Limitations of RAS Technology

- Waste products from the fish must be treated before discharge
 - This is much easier than in other aquaculture systems such as open ocean net-pens
- No one has ever achieved 100% recirculation due to water needed for removing waste products and lost to evaporation



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WASTES!!! WHAT?! WASTE !!!!!

- What are they?
 - Uneaten feed and other Solids
 - Liquid Excretions
- One Characteristic of these "Wastes" is that they contain quite a bit of nutrient
 - (esp., Nitrogen, Phosphorus)
- So, why not USE nutrients instead of discharging them?



The Answer: Integrated Multi-Trophic Aquaculture (IMTA)

Turn Wastes into Resources

The Next Generation in Recirculating System Design

IMTA = Integrated Multi-trophic Aquaculture Systems

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